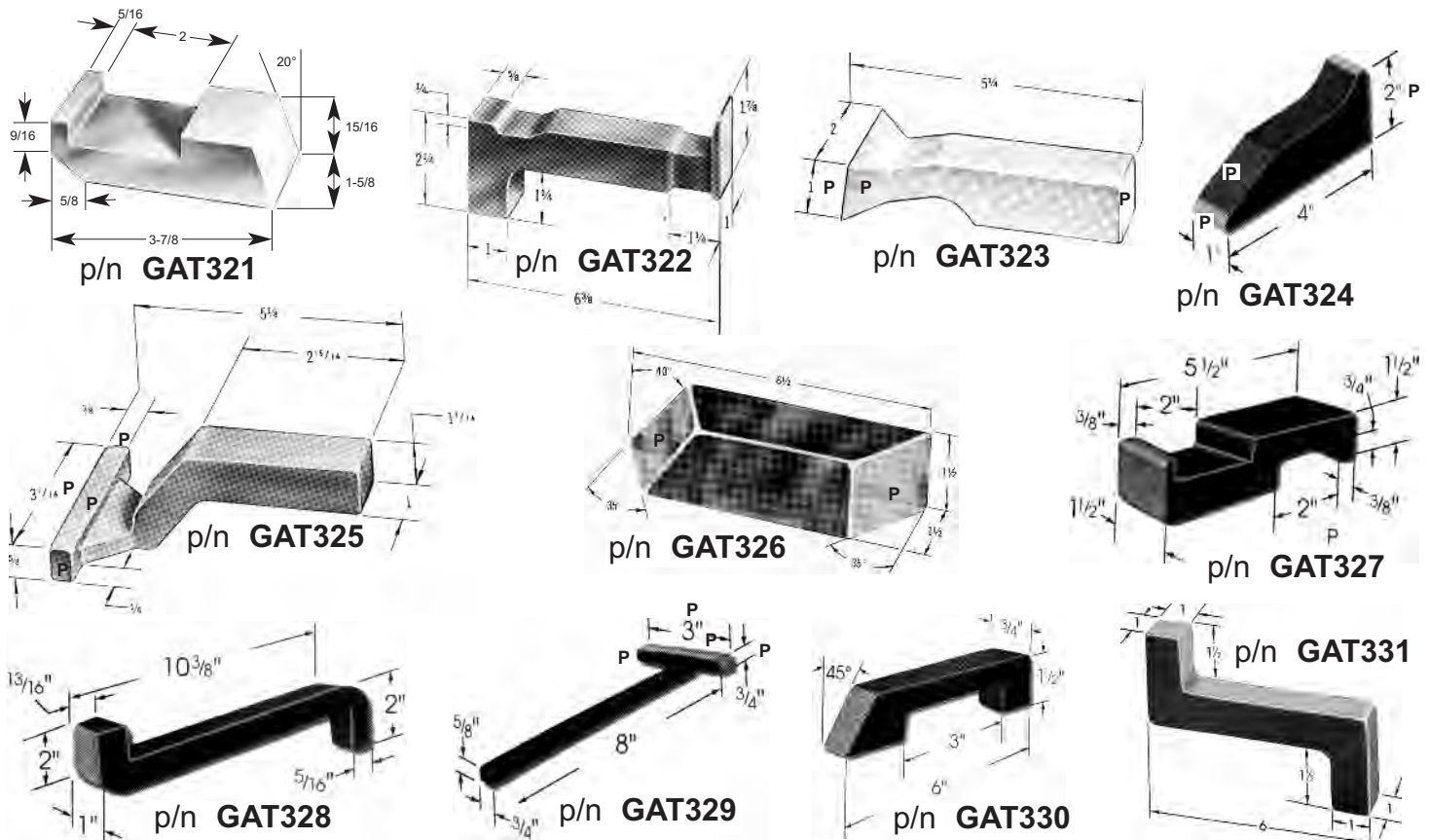


Bucking Bars

Bucking bars are carried in stock and are the more standard designs that are used throughout the industry. These bars are heat treated with all working surfaces polished with proper radius on edges and corners.



Bucking Bar Set

Our Most Popular Numbers

4pc. Bucking Bar Set Includes one each: GAT321, GAT322, GAT324 and GAT325

p/n GATKIT-3

C Yoke Rivet Set

p/n GAT198

- 1" Reach
- 3" Gap
- .187 hole for squeezer set
- .401 shank for rivet gun



60 Degree C Yoke Rivet Set

p/n GAT200

- 3" Polished Face
- 1.5" to 2" Gap
- .401 shank for rivet gun



Rivet Cutters



Quality steel construction. Hardened Steel cutting edges for long life of the tool. Cuts 3/32" to 1/4" aluminum rivets. Has adjustable stops for cutting rivets from 1/4" to 3/4" in 1/16" increments.

p/n GAT420

Rivet Holder



When you just need an extra hand.

p/n GAT496

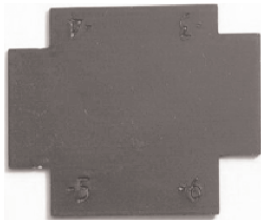
Shop Head Rivet Gauge



Set of four gauges for -3,-4,-5 & -6 rivets. Each gauge measures MINIMUM height and MAXIMUM diameter of shop heads AFTER setting. Eliminates guessing if your rivets are properly set. Works for measuring both universal and flush rivets. Precision machined to size from 2024 aluminum. Rivet size permanently stamped on each gauge. Color coded anodized finish.

p/n GATSHG

Rivet Length Gauge



One gauge measures -3,-4,-5 & -6 rivets. Used to check for proper length of rivets BEFORE setting. Eliminates measuring and guessing of rivets lengths. Works for both universal head and flush rivets. Precision machined to size from 2024 aluminum. Rivet size permanently stamped. Blue anodized finish.

p/n GATRLG

Brass Tipped Rivet Set



Great for knocking fasteners such as bolts or Hi-Loks in or out. The soft brass head will not damage the fastener.

p/n GAT 495

Nylon Tipped Rivet Set



p/n GAT 498

Aluminium and Nylon Rivet sets are the same as the Brass set only the tip is different. They're great for forming sheet metal, driving pins, loosening bolts, etc. Works just like a mallet, but with a lot more control. Fits into any standard rivet gun or air hammer that supports .401" shank tooling.

Aluminum Tipped Rivet Set



p/n GAT 497

Swivel Flush Rivet Set



New design flush rivet set with swivel action eliminates problem of rivet gun alignment with the work surface.

p/n GAT139

Mechanical-Aid Rivet Set Retainer Springs

T-5120 .401

Quick Change Spring



Lightweight spring with built-in finger tab for quicker and easier changing of straight rivet sets. Fits 2x;3x;&4x chicago pneumatic style rivet guns. Just screw it on and leave it. Makes "Beehive" springs obsolete.

T-5210 .401

Beehive Spring



Standard large wire beehive spring. Fits 2x;3x;&4x chicago pneumatic style rivet guns. Screws on and off rivet gun barrel. Note: For use only with straight or offset rivet sets-- will not work with flush rivet sets.

Other Popular Brands



Chicago Pneumatic Rivet Guns

Type "A" C.P. Part #82084:

Fits C.P. 2X, 3X, 4X, 6A, 8A, 0Y, 2Y, 3Y, 4Y

Type "D" C.P. Part #82092:

Fits C.P. 5X, 5XB, 7XA, 7XB, 9X, 9XB

Type "E" C.P. Part #82091

Fits C.P. 3A, 3AA

Ingersoll-Rand Rivet Guns

Type "B" I&R Part #AV-10: Fits all in A.V.C. series

Type "C": Fits all in A.V. series (no thread on barrel)

Independent Pneumatic (Thor) Rivet Guns

Type "A": Fits O65, P6S, B6S, L6S, 6S, O8S, P8S, L8S, 8S

Type "B": Fits 2S, B2S, L2S, P2S, 3S, B3R, O3S, L3S, P3S

Type "E": Fits O0G, O0P, O0L, O0B, O0F, O3, O3B, O3F, O3L, O3P, O4, 3ZB, 3ZL, 3Z0, 3ZP, 2M0

CLECO Pneumatic Rivet Guns

Division of Reed Roller Bit Company (Formerly Cleveland)

Type "A" CLECO Part #830684:

Fits E2, E3, E4, F5, D2, D3, 16

Type "A" CLECO Part #830662:

Fits G4, G6, G8

SKIL Pneumatic Rivet Guns

Type "A": Fits all models

Buckeye Pneumatic Rivet Guns

Type "E": Fits all models

PART#	TYPE
GAT199-1	Type A
GAT199-2	Type B
GAT199-3	Type C
GAT199-4	Type D
GAT199-5	Type E

Strap Duplicators

Strap duplicators are used for drilling duplicate holes from an overlapping sheet. Tapered end is a convenient tool for prying sheets apart. Carbon spring steel precision spot welded assembly to insure alignment.

Bushing Type

Locate the pilot into the original structure and drill through bushing for new sheet.



PART#	PILOT DRILL SIZE	LENGTH
GAT121	#40	6-1/2"
GAT122	#30	6-1/2"
GAT123	#21	6-1/2"
GAT124	#10	6-1/2"
GAT125	#40	13-1/4"
GAT126	#30	13-1/4"
GAT127	#21	13-1/4"
GAT128	#10	13-1/4"
GAT471	1/4	6-1/4"
GAT481	1/4	13-1/4"

Inverted Type

Used when both sheets cannot be pried apart, pilot is located in original structure and drill through bushing for new sheet.



PART#	PILOT DRILL SIZE	LENGTH
GAT472	1/4	6-1/4"
GAT473	#10	6-1/4"
GAT474	#21	6-1/4"
GAT475	#30	6-1/4"
GAT476	#40	6-1/4"
GAT482	1/4	13-1/4"
GAT483	#10	13-1/4"
GAT484	#21	13-1/4"
GAT485	#30	13-1/4"
GAT486	#40	13-1/4"

Punch Type

Locate the pilot into the original structure and hardened spring loaded pin permits marking new sheet for later drill through.



PART#	PILOT DRILL SIZE	LENGTH
GAT477	#30	6-1/4"
GAT478	#40	6-1/4"
GAT487	1/4	6-1/4"
GAT488	#10	6-1/4"
GAT489	#21	6-1/4"
GAT490	1/4	13-1/4"
GAT491	#10	13-1/4"
GAT492	#21	13-1/4"
GAT493	#30	13-1/4"
GAT494	#40	13-1/4"

Drill Stops



Designed as a versatile aid that helps eliminate drill bit breakage and provides a sure stop to regulate hole depth.

*Locks on drill with two set screws.

*Unique rounded face eliminates surface marring.

*color coded by size for easy identification.

PART#	SIZE	COLOUR
DS10	#10	Brass
DS21	#21	Black
DS30	#30	Copper
DS40	#40	Silver
DS14	#1/4	Brass
DSS516	#5/16	Silver

Drill Stop Set

4 pc. set includes 1 EA.:

DS10, DS21, DS30 and DS40

p/n GATKIT-4

Rivet Removal Tool Kit



Our rivet removal tool is designed to keep the drill bit centered on the AN470 rivet head. The cupped drill guide also keeps the bit from slipping off and ruining the sheet metal around it. This tool is completely adjustable for drilling depth. It comes complete with four guides and drill bits for #3, #4, #5, and #6 rivets.

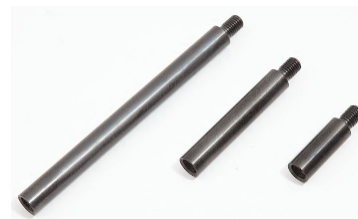
p/n GATKIT-RR

Drill Extension Threaded



PART#	LENGTH
GATDEXT2	2"
GATDEXT4	4"
GATDEXT6	6"

Drill Extension Dual Threaded



PART#	LENGTH
GATDDXT2	1"
GATDDXT4	2"
GATDDXT6	4"

Straight Rivet Set

These sets are forged from shock resisting tool steel. Proper heat treatment ensures long tool life. Shank diameter .401".



PART#	RIVET SIZE	LENGTH
GAT150	3/32	3-1/2
GAT151	1/8	3-1/2
GAT152	5/32	3-1/2
GAT153	3/16	3-1/2
GAT170	3/32	5-1/2
GAT171	1/8	5-1/2
GAT172	5/32	5-1/2
GAT173	3/16	5-1/2
GAT180	3/32	7-1/2
GAT181	1/8	7-1/2
GAT182	5/32	7-1/2
GAT183	3/16	7-1/2

Offset Rivet Set

These rivet sets are forged from shock resisting tool steel. The offset clearance is 10°. Shank diameter .401"



PART#	RIVET SIZE	LENGTH
GAT154	3/32	3-1/2
GAT155	1/8	3-1/2
GAT156	5/32	3-1/2
GAT157	3/16	3-1/2
GAT174	3/32	5-1/2
GAT175	1/8	5-1/2
GAT176	5/32	5-1/2
GAT177	3/16	5-1/2
GAT184	3/32	7-1/2
GAT185	1/8	7-1/2
GAT186	5/32	7-1/2
GAT187	3/16	7-1/2

Straight Riveting Kit 1

p/n GATKIT-1 5pc.

Includes 1 ea.- GAT150, GAT151, GAT152
GAT153 & GAT158

Flush Rivet Sets

Flush sets are short rugged sets that will stand extremely hard usage. Faces are crowned and mirror polished. Shanks are precision ground and shank diameter is .401".



PART#	FACE DIA.	LENGTH
GAT160	3/4"	2-1/16
GAT158	1"	2-1/16
GAT159	1 1/4"	2-1/16

Extended Flush Rivet Set

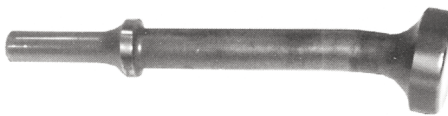
Flush sets are rugged sets that will stand extremely hard usage. Faces are mirror polished with the proper radii to give smooth riveted surfaces. Shanks are precision ground and shank diameter is .401".



PART#	FACE DIA.	LENGTH
GAT131	1"	3-1/2
GAT132	1"	5-1/2
GAT133	1"	7-1/2

Extended Offset Flush Rivet Set

Offset flush sets have a clearance of 10° that begins one inch from the end, permitting smooth flush riveting where obstructions are encountered. These sets are forged from shock resisting tool steel and have precision ground shanks and mirror polished faces. Shank diameter is .401".



PART#	FACE DIA.	LENGTH
GAT161	1"	3-1/2
GAT141	1"	5-1/2
GAT142	1"	7-1/2

Offset Riveting Kit 2

p/n GATKIT-2 5pc. Offset Riveting Set

Includes 1 ea.- GAT154, GAT155, GAT156
GAT157 & GAT161

Double Offset Rivet Sets

Double offset rivet sets are designed for riveting in hard to reach spots. These sets are forged from shock resisting tool steel and have precision ground shanks with mirror polished cups. Shank diameter is .401".



PART#	SIZE	LENGTH
GAT190	3/32	5-1/2
GAT191	1/8	5-1/2
GAT192	5/32	5-1/2
GAT193	3/16	5-3/8

Gooseneck Rivet Sets

Gooseneck rivet sets are designed for riveting in hard to reach spots and around obstructions. These sets are forged from shock resisting tool steel and have precision ground shanks with mirror polished cups. Shank diameter is .401".



PART#	SIZE	LENGTH
GAT194	3/32	6-5/8
GAT195	1/8	6-5/8
GAT196	5/32	6-5/8
GAT197	3/16	6-5/8

Knock-Out Punch

Our Knock-Out Punches are made from quality chrome steel and heat treated for longer life. Also available with .498 shank diameter. Overall length is 3-1/2 with a .401 shank diameter.



PART#	PIN DIA.	PIN LGTH.
GAT113	1/8	1/2
GAT114	5/32	1/2
GAT115	3/16	1/2
GAT116	1/4	1/2



PART#	PIN DIA.	PIN LGTH.
GAT117	1/8	1-1/4
GAT118	5/32	1-1/4
GAT119	3/16	1-1/4
GAT120	1/4	1-1/4